



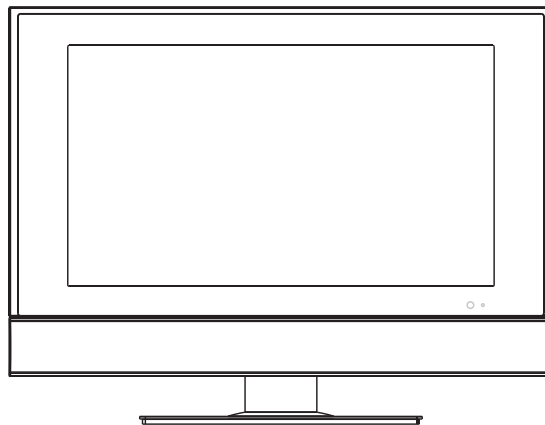
FILE NO.

SERVICE MANUAL

LCD TV

LCD-20XR1/AU

PRODUCT CODE No.
1 682 340 53 : Australia



LCD-20XR1/AU



SPECIFICATIONS

Power supply: AC 100-240V 50/60Hz

Power Consumption: 130 W

Dimensions: 568(W) x 436(H) x 172(D)mm

Weight: 9 kg

Screen: 20"

TV system & channel coverage:

System	VHF	UHF	CATV
PAL-B/G	2-12	21-69	X-Z+2, S1-S41

TV system: PAL BG, NTSC(AV)

Speaker: 8W, 8Ωx2

REFERENCE No. SM0915003

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Attention: This service manual is only for service personnel to take reference with. Before servicing please read the following points carefully.

Safety instructions

1. Instructions

Be sure to switch off the power supply before replacing or welding any components or inserting/plugging in connection wire. Anti static measures to be taken (throughout the entire production process!):

- a) Do not touch here and there by hand at will;
- b) Be sure to use anti static electric iron;
- c) It's a must for the welder to wear anti static gloves.

Please refer to the detailed list before replacing components that have special safety requirements. Do not change the specs and type at will.

2. Points for attention in servicing of LCD

2.1 Screens are different from one model to another and therefore not interchangeable. Be sure to use the screen of the original model for replacement.

2.2 The operation voltage of LCD screen is 700-825V. Be sure to take proper measures in protecting yourself and the machine when testing the system in the course of normal operation or right after the power is switched off. Please do not touch the circuit or the metal part of the module that is in operation mode. Relevant operation is possible only one minute after the power is switched off.

2.3 Do not use any adapter that is not identical with the TV set. Otherwise it will cause fire or damage to the set.

2.4 Never operate the set or do any installation work in bad environment such as wet bathroom, laundry, kitchen, or nearby fire source, heating equipment and devices or exposure to sunlight etc. Otherwise bad effect will result.

2.5 If any foreign substance such as water, liquid, metal slices or other matters happens to fall into the module, be sure to cut the power off immediately and do not move anything on the module lest it should cause fire or electric shock due to contact with the high voltage or short circuit.

2.6 Should there be smoke, abnormal smell or sound from the module, please shut the power off at once. Likewise, if the screen is not working after the power is on or in the course of operation, the power must be cut off immediately and no more operation is allowed under the same condition.

2.7 Do not pull out or plug in the connection wire when the module is in operation or just after the power is off because in this case relatively high voltage still remains in the capacitor of the driving circuit. Please wait at least one minute before the pulling out or plugging in the connection wire.

2.8 When operating or installing LCD please don't subject the LCD components to bending, twisting or extrusion, collision lest mishap should result.

2.9 As most of the circuitry in LCD TV set is composed of CMOS integrated circuits, it's necessary to pay attention to anti statics. Before servicing LCD TV make sure to take anti static measure and ensure full grounding for all the parts that have to be grounded.

2.10 There are lots of connection wires between parts behind the LCD screen. When servicing or moving the set please take care not to touch or scratch them. Once they are damaged the screen

would be unable to work and no way to get it repaired.

2.11 Special care must be taken in transporting or handling it. Exquisite shock vibration may lead to breakage of screen glass or damage to driving circuit. Therefore it must be packed in a strong case before the transportation or handling.

2.12 For the storage make sure to put it in a place where the environment can be controlled so as to prevent the temperature and humidity from exceeding the limits as specified in the manual. For prolonged storage, it is necessary to house it in an anti-moisture bag and put them altogether in one place. The ambient conditions are tabulated as follows:

Temperature	Scope for operation	0 ~ +50 °C
	Scope for storage	-20 ~ +60 °C
Humidity	Scope for operation	20% ~ 85%
	Scope for storage	10% ~ 90%

2.13 Display of a fixed picture for a long time may result in appearance of picture residue on the screen, as commonly called “ghost shadow”. The extent of the residual picture varies with the maker of LCD screen. This phenomenon doesn’t represent failure. This “ghost shadow” may remain in the picture for a period of time (several minutes). But when operating it please avoid displaying still picture in high brightness for a long time.

3. Points for attention during installation

3.1 The front panel of LCD screen is of glass. When installing it please make sure to put it in place.

3.2 For service or installation it’s necessary to use specified screw lest it should damage the screen.

3.3 Be sure to take anti dust measures. Any foreign substance that happens to fall down between the screen and the glass will affect the receiving and viewing effect

3.4 When dismantling or mounting the protective partition plate that is used for anti vibration and insulation please take care to keep it in intactness so as to avoid hidden trouble.

3.5 Be sure to protect the cabinet from damage or scratch during service, dismantling or mounting.

Alignment instruction

1 Alignment equipment

PM5518 (video signal generator)

K-7253 (VGA signal generator)

CA210 (white balancer)

IF signal generator

Signal generator

Oscillograph

2 Alignment flow-chart

The alignment flow-chart is shown as Fig-1

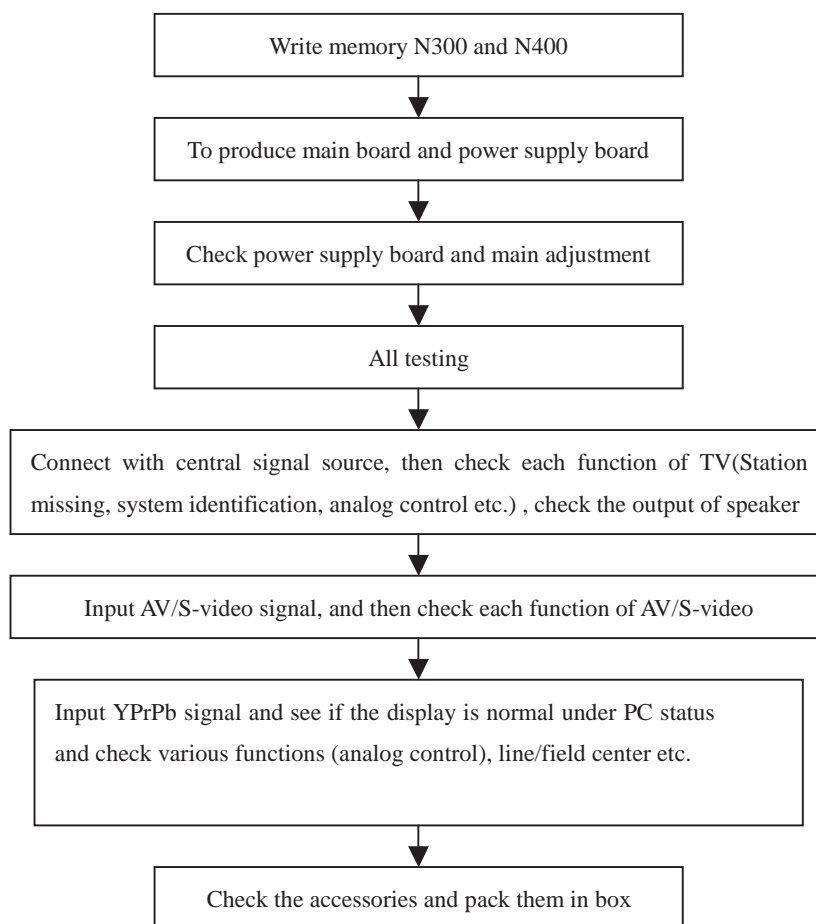


Fig-1 adjustment flow-chart

3 Unit adjustments

3.1 Flash writing programs

Written memory N300 and N400.

3.2 Check power supply board

Turn off between power supply board and main board, after plug in power, testing X702 (pin1 and pin5) power supply board voltage to be 12v and 5v.

3.3 main board adjustment

3.3.1 IF amplifier adjustment

a. Turn off the J201, J202, J203, J204, J205 and J5, input 38MHz(PAL SYSTEM) and 45.75MHz(N

SYSTEM) for X210, input $9v(\pm 0.05v)$ and $5v(\pm 0.05v)$ to J202 and J203, adjust L210 to let x205 voltage to be $1.65v(\pm 0.1v)$.

b. Solder to J201, J202, J203 and J5

3.3.2 AGC adjustment


Receiving 60dB signal of D-8 or A-7(N system), adjust RP201 to let $3v(\pm 0.05v)$ of X204.

Input 100dB of antenna, the picture should not no-sync and distortion. Input 35-40db low signals, the picture should sync and the sound normal, but the color should not disappear.

3.3.3 white balance adjustment

a. Install the unit

b. Adjust to brightness for backlight

c. Access into the D-SUB channel input 16 level gray-scale 640 x 480@60Hz signal of VGA interface. Press  , 2, 5, 8 and 0 buttons access factory menu, perform "reset ex-factory set" and auto color.

d. Exit factory menu, input gray(H)-8 signal, adjust picture mode to "nature".


e. Enter factory menu fixed R-OFFSET1 to 0; adjust G-OFFSET1 and B-OFFSET1 to let second level to fit the table1.

f. Fixed R-GAIN to 200, adjust G-GAIN and B-GAIN to let seventh level to fit table1.

Table1

Color temperature	9300K
X coordinate	0.285 ± 0.008
Y coordinate	0.293 ± 0.008

g. Repeat e step to f step, it must be measure a true value.

h. The unit without VGA interface of 20" (N system), you should be rework c step: enter VIDEO channel, input Gray(H)-16 for NTSC system of VIDEO interface, press  , 2, 5, 8 and 0 buttons to access factory menu, perform "reset ex-factory set" and auto color.

4. Performance check

a). TV Interfaces

Connect RF port to central signal source. Enter station search menu to auto station search. After system adjustment is correctly, check if there is any station missing and the output of earphone or loudspeaker and the picture is normal.

b). Interface of AV/S Terminals

input AV signal and switch to AV channel, see to the picture is normal, then input S terminal, check if it can auto identify is normal. Check if sound is normal.

c). VGA Interface

Input VGA signal (K7253 signal generator). Separately input the several types of VGA format signals as listed in Table 1. Then check if the picture and sound is normal. If there has been interference to the picture then press the auto set key on the remote control once again and check if the display is normal.

Table 1 Display Format of PC

Item	Resolution	Picture element clock (MHz)	H-SYNC (kHz)	V-SYNC (Hz)	Remark
1	640 x 480 @ 60	25.175	31.469	59.900	

2	800 x 600 @ 60	40.000	37.879	60.317	
3	1024 x 768 @ 60	65.000	48.363	60.004	
4	1024 x 768 @ 70	75	56.48	70.07	
5	1280 x 1024 @ 60	109.47	63.72	60	

e). YPbPr Interface

Input YPbPr signal to YPbPr/YcbCr interface. Separately input the several types of YPbPr format signals: 480P/60Hz, 480P/59Hz; 720P/60Hz, 720P/59Hz; 1080i/60Hz, 1080i/59Hz; 1080p/60Hz, 1080p/59Hz and check if the picture and sound is normal.

5. Preset ex-works

In the status of TV enter the factory menu by pressing the factory key and then perform presetting.

6. Ex-works packing

Check accessories and then pack them in box.

Trouble shooting

Before servicing please check to find the possible causes of the troubles according to the table below.

1. Antenna (signal):

Picture is out of focus or jumping	<ul style="list-style-type: none"> ● Bad status in signal receiving ● Poor signal ● Check if there are failures with the electrical connector or the antenna. ● Check if the antenna is properly connected.
Fringe in picture	<ul style="list-style-type: none"> ● Check if the antenna is correctly oriented. ● Maybe there is electric wave reflected from hilltop or building.
Picture is interfered by stripe shaped bright spots	<ul style="list-style-type: none"> ● Possibly due to interference from automobile, train, high voltage transmission line, neon lamp etc. ● Maybe there is interference between antenna and power supply line. Please try to separate them in a longer distance. ● Maybe the shielded-layer of signal wire is not connected properly to the connector.
There appear streaks or light color on the screen	<ul style="list-style-type: none"> ● Check if interfered by other equipment and if interfered possibly by the equipment like transmitting antenna, non-professional radio station and cellular phone.

2. TV set:

Symptoms	Possible cause
Unable to switch the power on	<ul style="list-style-type: none"> ● Check to see if the power plug has been inserted properly into the socket.
No picture and sound	<ul style="list-style-type: none"> ● Check to see if the power supply of liquid crystal TV has been switched on. (as can be indicated by the

	<p>red LED at the front of the TV set)</p> <ul style="list-style-type: none"> ● See if it's receiving the signal that is transmitted from other source than the station ● Check if it's connected to the wrong terminal or if the input mode is correct. ● Check if the signal cable connection between video source and the liquid crystal TV set is correct.
Deterioration of color phase or color tone	<ul style="list-style-type: none"> ● Check if all the picture setups have been corrected.
Screen position or size is not proper	<ul style="list-style-type: none"> ● Check is the screen position and size is correctly set up.
Picture is twisted and deformed	<ul style="list-style-type: none"> ● Check to see if the picture-frame ratio is properly set up.
Picture color changed or colorless	<ul style="list-style-type: none"> ● Check the "Component" or "RGB" settings of the liquid crystal TV set and make proper adjustment according to the signal types.
Picture too bright and there is distortion in the brightest area	<ul style="list-style-type: none"> ● Check if the contrast setting is too high. ● Possibly the output quality of DVD broadcaster is set too high. ● It maybe also due to improper terminal connection of the video signal in a certain position of the system.
Picture is whitish or too bright in the darkest area of the picture	<ul style="list-style-type: none"> ● Check if the setting for the brightness is too high ● Possibly the brightness grade of DVD player (broadcaster) is set too high.
No picture or signal produced from the displayer if "XXX in search" appears.	<ul style="list-style-type: none"> ● Check if the cable is disconnected. ● Check if it's connected to the proper terminal or if the input mode is correct.
There appears an indication - "outside the receivable scope)	<ul style="list-style-type: none"> ● Check if the TV set can receive input signal. The signal is not correctly identified and VGA format is beyond the specified scope.
Remote control cannot work properly	<ul style="list-style-type: none"> ● Check if the batteries are installed in the reverse order. ● Check if the battery is effective. ● Check the distance or angle from the monitor. ● Check if there is any obstruct between the remote control and the TV set. ● Check if the remote control signal- receiving window is exposed to strong fluorescence.
No picture and sound, but only hash.	<ul style="list-style-type: none"> ● Check if the antenna cable is correctly connected, or if it has received the video signal correctly.
Blur picture	<ul style="list-style-type: none"> ● Check if the antenna cable is correctly connected. ● Of if it has received the right video signal.
No sound	<ul style="list-style-type: none"> ● Check if the "mute" audio frequency setting is selected.

	<ul style="list-style-type: none"> ● Check if the sound volume is set to minimum. ● Make sure the earphone is not connected. ● Check if the cable connection is loose.
When playing VHS picture search tape, there are lines at the top or bottom of the picture.	<ul style="list-style-type: none"> ● When being played or in pause VHS picture search tape sometimes can't provide stable picture, which may lead to incorrect display of the liquid crystal TV, In this case please press "auto" key on the remote control so as to enable the liquid crystal TV set to recheck the signal and then to display correct picture signal

Method of software upgrading

The Y# series models enable you to update software through the VGA interface.

Hardware requirements:

1. One parallel cable with male end and female end;
2. One standard VGA cable;
3. The updating board especially for Y# main board.

The steps for updating software:

1. Install Gprobe 5.0:

The first: Double click the GProbe5[1].0.0.15_S0006-EXE-09A to install it:



According to the prompt of Windows and follow the steps one by one to finish the installation.

The second: Double click the GProbe5[1].0.0.15Update1_S0006-EXE-10A to install it:



According to the prompt of Windows and follow the steps one by one to finish the installation.

2. Copy the full directory of Isp_fastflash to anywhere

E.g. Take the root directory of C:\ as an example for the following explanation:

Copy the updating file *.hex to the directory of C:\ Isp_fastflash\

E.g. C:\ Isp_fastflash\20Y25.hex.

3. Open C:\ Isp_fastflash\Isp_parallel\ bat.txt as follows:

```

bat.txt 记事本
文件(F) 编辑(E) 格式(O) 帮助(H)

debugon

SetBuffer 0x2000 0x800
delay 200
Reset 0

RAMWrite "C:\isp_fastflash\Isp_parallel\TEMP_OBJECT\isptemp_parallel.hex"

Run 0x500
delay 100
FlashErase
delay 100

FastFlashWrite "C:\isp_fastflash\20y25.hex"

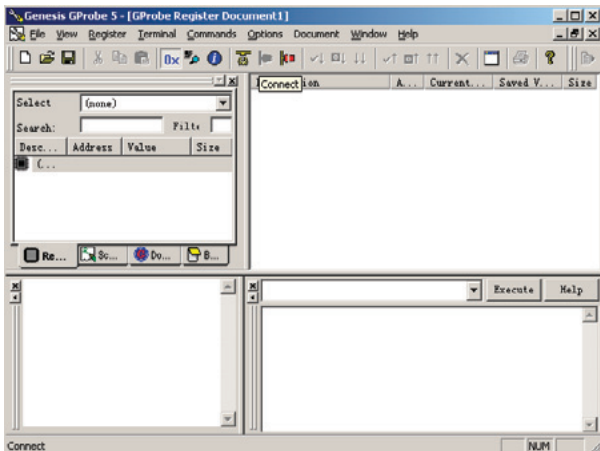
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Properly set the path of RAMWrite "C:\isp_fastflash\Isp_parallel\TEMP_OBJECT\isptemp_parallel.hex" and FastFlashWrite "C:\isp_fastflash\20y25.hex", save them and close.

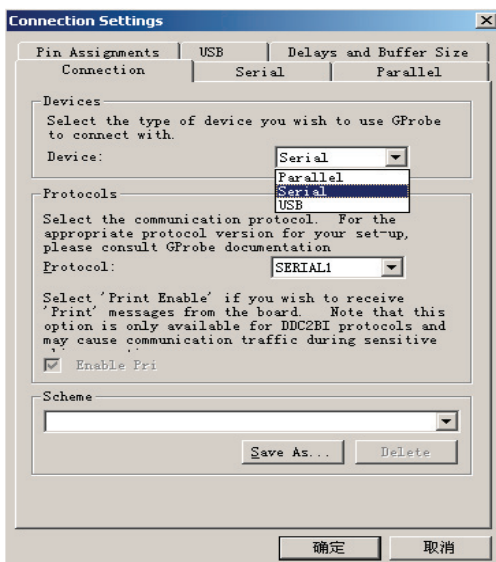
4. Set the LCD to off. Connect the Y# updating board and PC with parallel cable.

METHOD OF SOFTWARE UPGRADING

5. Connect the VGA MONITOR interface on the Y# updating board with the VGA cable, connect the other end to the VGA interface of the LCD.
6. Turn on the LCD
7. Run Gprobe5



Click the icon of :

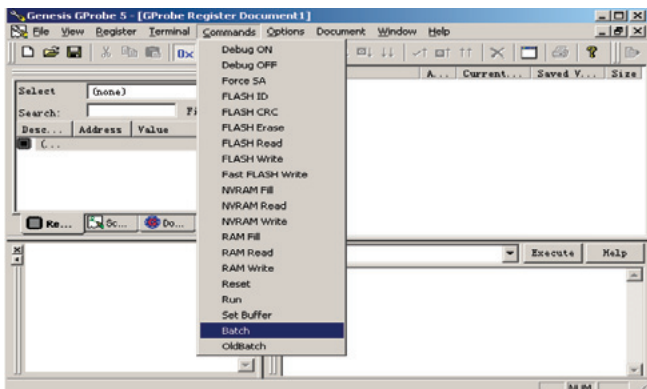


Set the Device to Parallel.

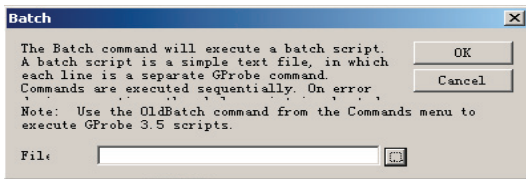
The click the item of Delays and Buffer Size: Set Long to 50000 ms.

Click the item of Parallel: Set Clock to 120000 Hz.

8. Click Batch,



Select the path of the File: bat.txt



Select bat.txt and click to open it:

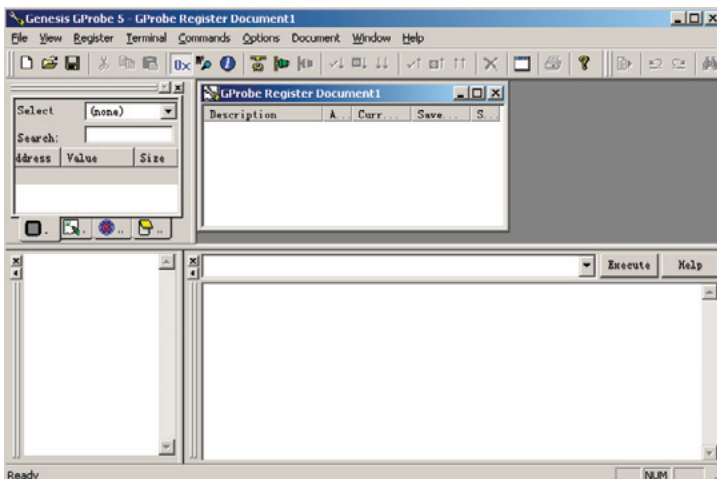
Click "OK" to start the process of burning the program. The following screen appears when the process is finished.

If you want to update the software next time, you just need to click the pull-down menu to select the desired Batch file and execute it in the following screen.

Note: Do not cut off the power or turn off the unit during the burning process, or the flash may be damaged.

Check the following if you fail to update:

1. Check whether all cables are properly connected.
2. Check the settings of Gprobe.
3. It is wrong if the Gprobe shows as the following icon.



Now just click the icon of  to show  icon.

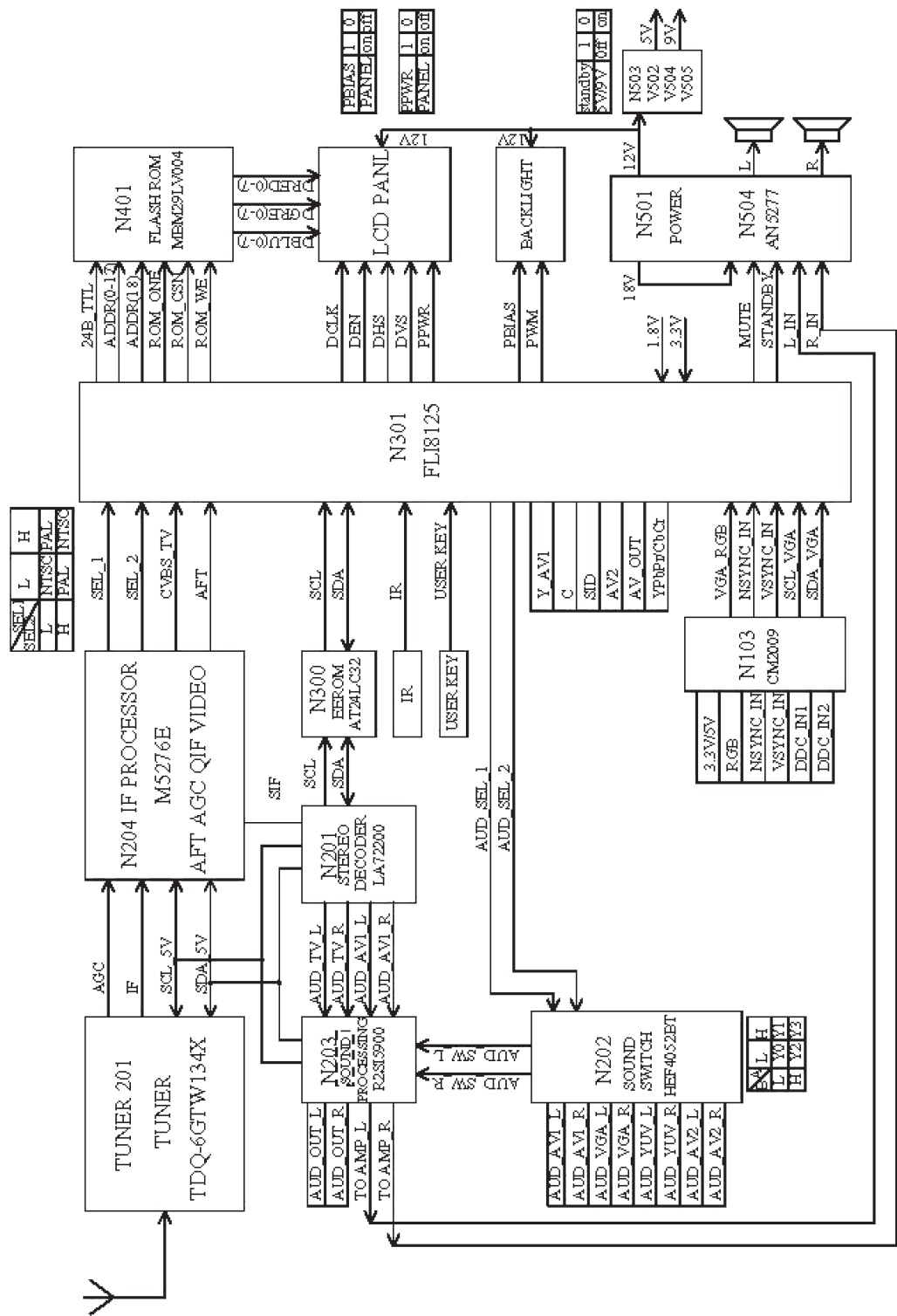
The unit working principle analysis

For the PAL system, when the RF signal is input to the tuner, the tuner generates IF signal. Then the IF signal goes through the pre-amplifying circuit and 38M SAW, the VIF signal and 1ST_SIF signal will be generated. When these signals are input into the M52760E IC, the VIDEO_OUT and SIF signal will be generated. Then these two-way signals are sent to HEF4052BT, trapper and filter, which selective output signal according to different sound systems (PAL D/K, PAL B/G, PAL I). The audio signal returns to M52760E IC via filter to be decoded and then is sent to R2S15900, while the video signal is transferred to multi-system signal CVBS_TV via trapper and then is sent to FLI8125 directly.

For the NTSC system, when the RF signal is input to the NTSC tuner, the tuner generates IF signal. Then the IF signal goes through the pre-amplifying circuit and 45.75M SAW, the VIF signal and 1ST_SIF signal will be generated. When these signals are input into the M52760E IC, the VIDEO_OUT and SIF signal will be generated. Then the SIF signal is sent to MTS decoder to perform BTSC stereo decoding, at last, the signal is input to R2S15900SP. The video signal is transferred to multi-system signal CVBS_TV via trapper and then is sent to FLI8125 directly.

The AV, YPbPr/YCbCr, S-VHS and VGA signals from the input terminals, with the CVBS_TV signal, are sent to the main IC FLI8125, after decoding, filtering, De-Interlace, Adc and Scaler, and according to different panel, the main IC generates a 24-bit TTL signal or LVDS signal to send to the panel to recur the picture.

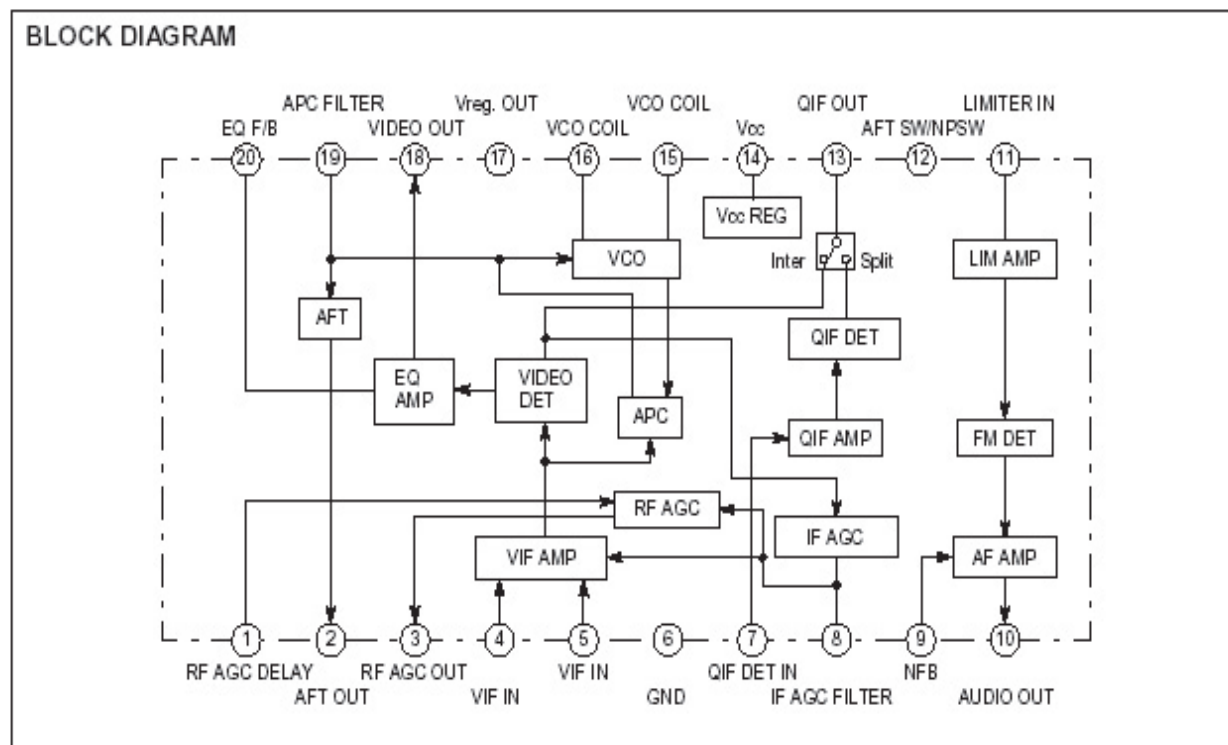
BLOCK DIAGRAM



IC BLOCK DIAGRAM

As follows we are going to introduce the inner IC block diagram and function.

1. Inner block diagram of M52760 IF signal processing IC (AFT, QIF, VIDEO OUT)



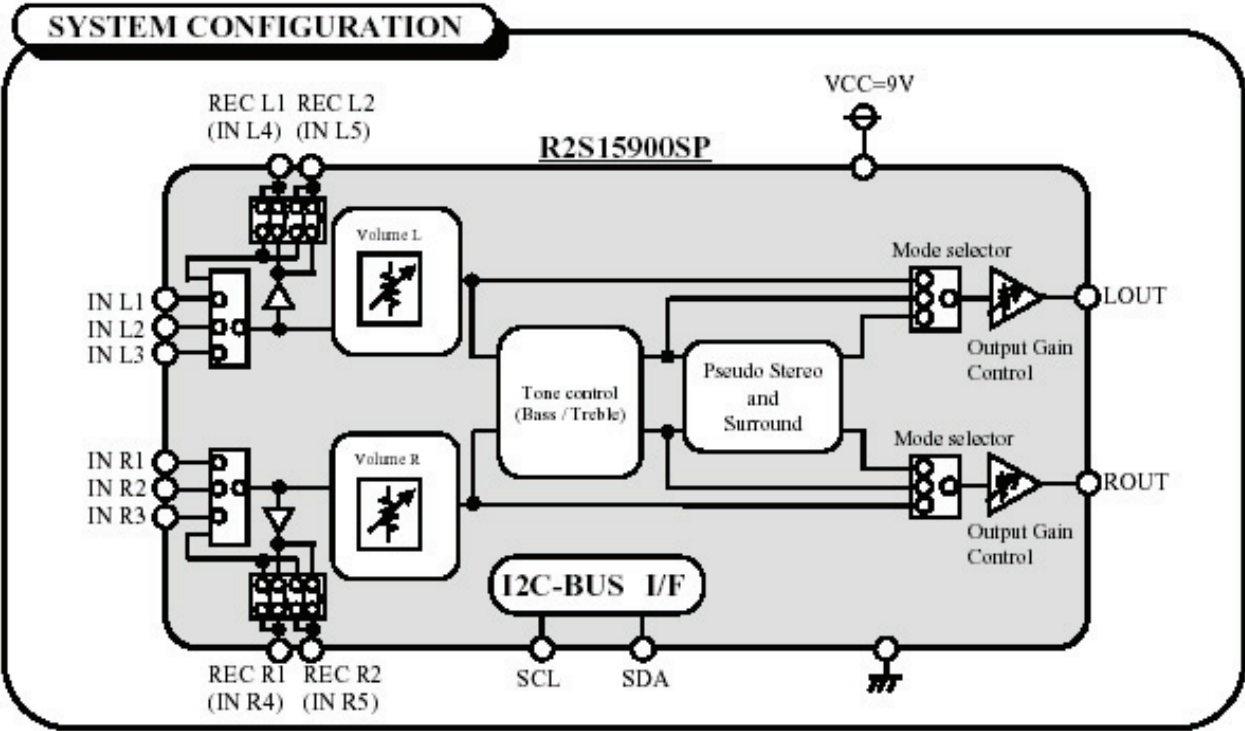
Descriptions of the pins:

Pin	Description	Pin	Description
4, 5	VIF input	13	QIF OUT
7	1ST_SIF input	14	VCC
10	AUDIO OUT	18	VIDEO OUT

2. R2S15900SP audio processor with surround stereo

The audio signal from YPrPb/YcrCb or VGA input interface is selective sent to R2S15900SP through the multi-channel selector HEF4052BT, while the audio signal from the AV inputs is sent to R2S15900SP directly.

After the processing of bass, treble, balance and AVL by R2S15900S, all these processed audio signals will be output to audio amplifier TPA1517 (for 15 inch models) or AN5277 (for other models) to amplify, then the amplified signal will be sent to the speaker to output. The Fig.1-3 is the block diagram of AN5277.



Descriptions of the pins of R2S15900SP

Pin	Function	Pin	Function
2, 7	Left/right input for Channel 1	17, 18	SDA, SCL
3, 26	Left/right input for Channel 2	28	VCC
4, 25	Left/right input for Channel 3	11, 19	LOUT, ROUT

3. Inner block diagram of AN5277 audio amplifier with single end and double channels

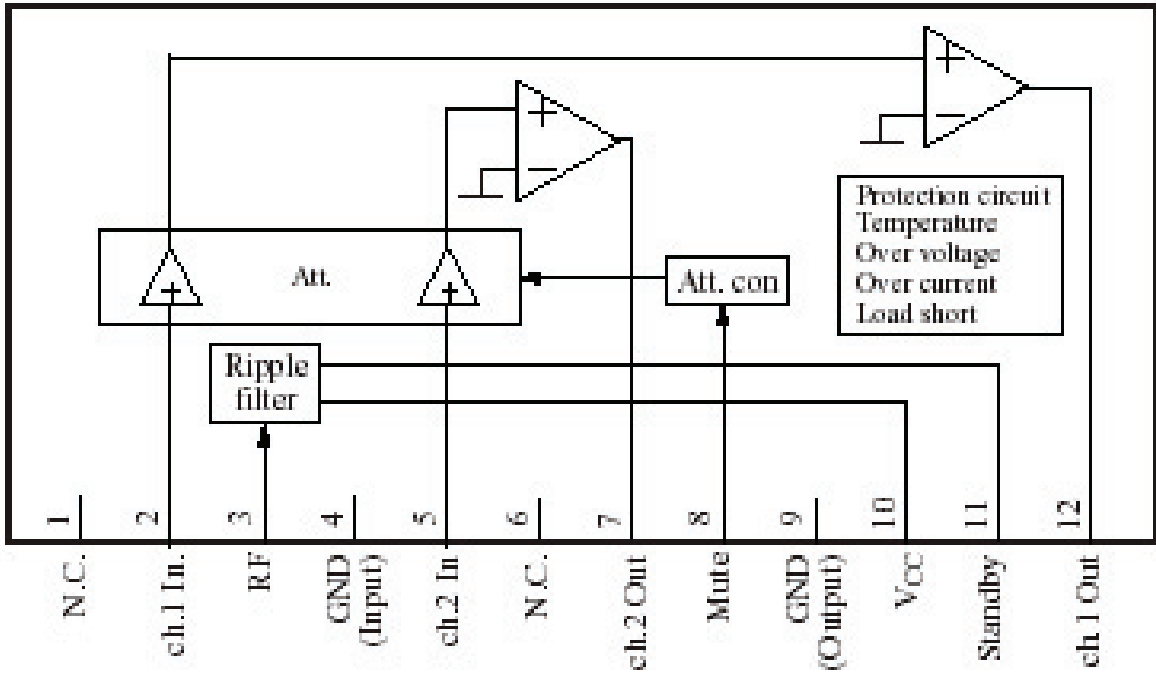
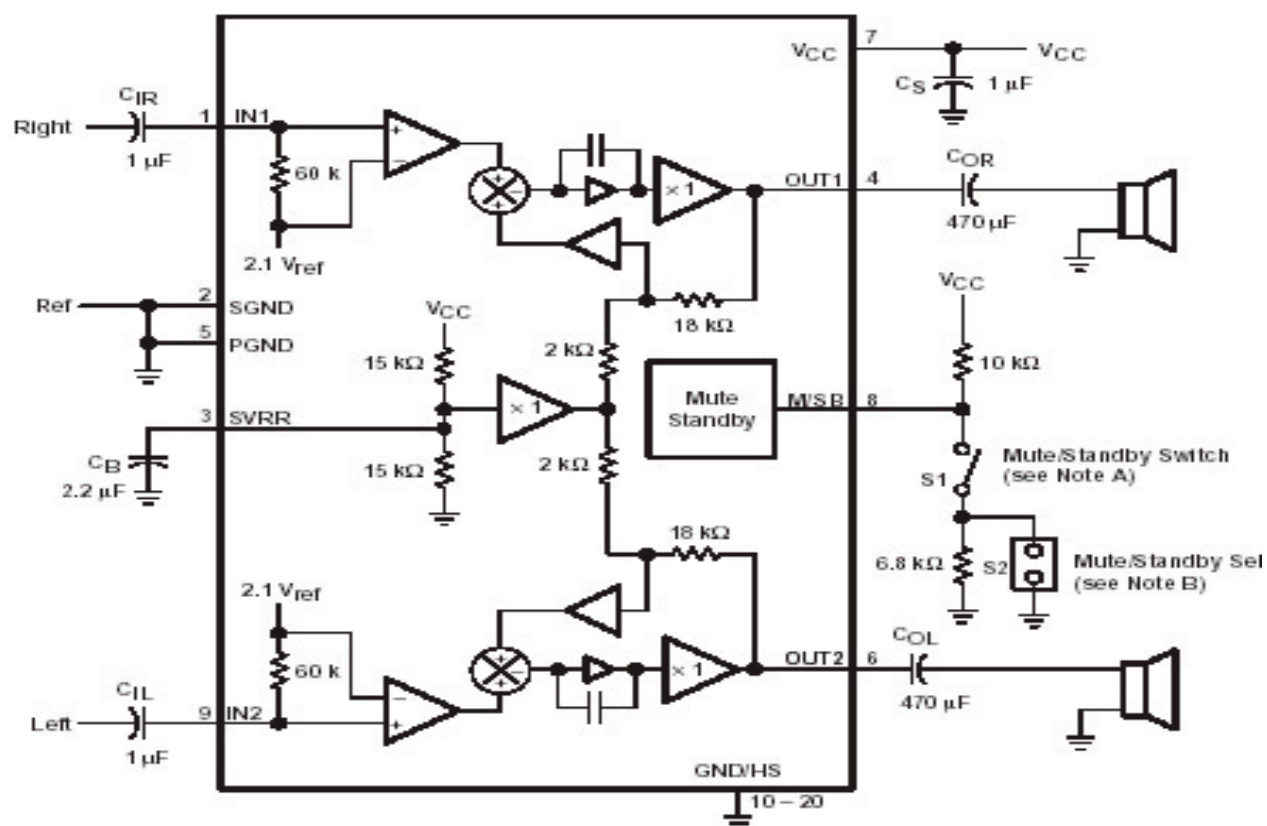


Fig.1-3

IC BLOCK DIAGRAM

4. Inner block diagram of TPA1517 6W stereo audio amplifier

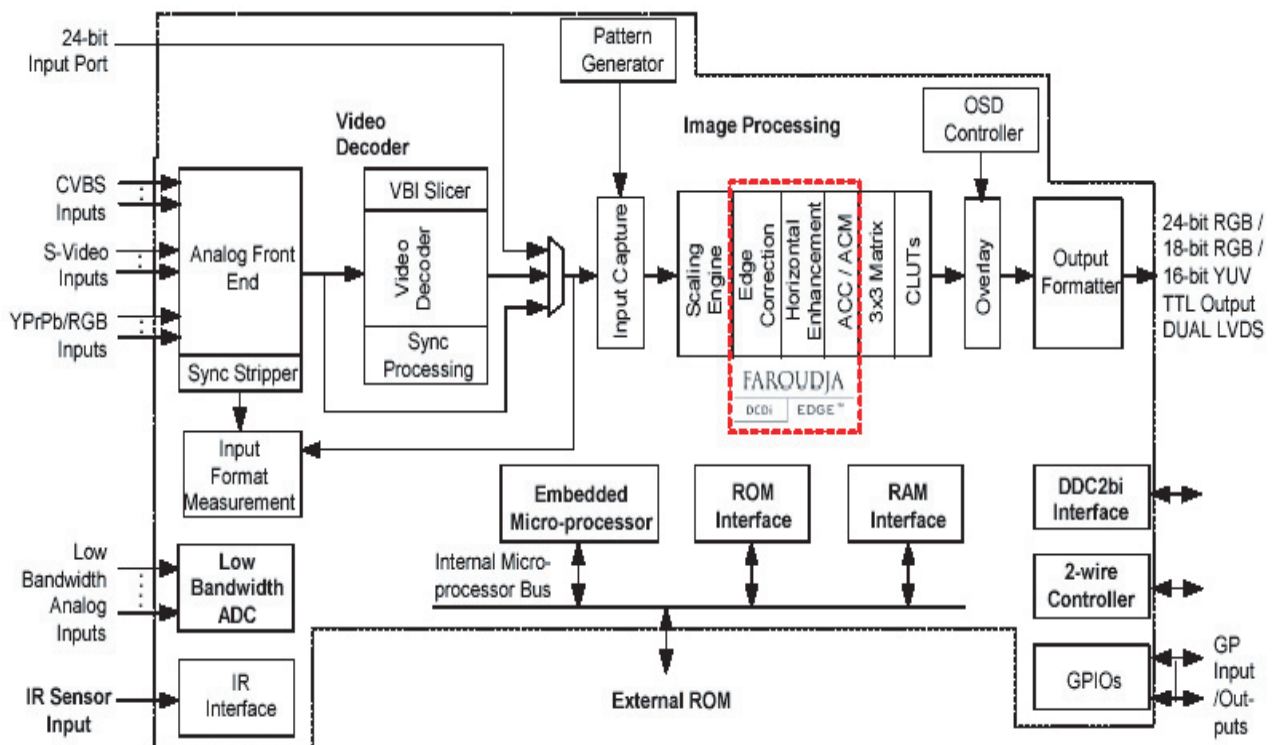


IC BLOCK DIAGRAM

5. Inner block diagram of FLI8125 digital video processing IC

The descriptions of the pins of FLI8125IC

No.	Pin name	Connections	No.	Pin name	Connections
2	KEYA	Key A	43	SID	S-video terminal identification
3	KEYB	Key B	47	PWM	Pulse width adjustment
7	AFT	AFT	51	AUD_SEL_1	
10	RESETn	Reset	52	AUD_SEL_2	
15/	XTAL	Resonator output	63	PBIAS	Panel's oblique line control
16	TCLK	Basic clock	64	PPWR	Backlight adjustment
24	SCL_RS232	SCL_RS232	90	DEN	Display data
25	SDA_RS232	SDA_RS232	91	DVS	Display V synchronization
26	SCL_VGA	SCL_VGA	92	DHS	Display H synchronization
27	SDA_VGA	SDA_VGA	93	DCLK	Display pixel clock
30	SCL	SCL	148	STANDBY	Standby
31	SDA	SDA	149	MUTE	Mute
38	IR_IN	Infrared signal input	161	SEL_1	PAL/NTSC selection_1



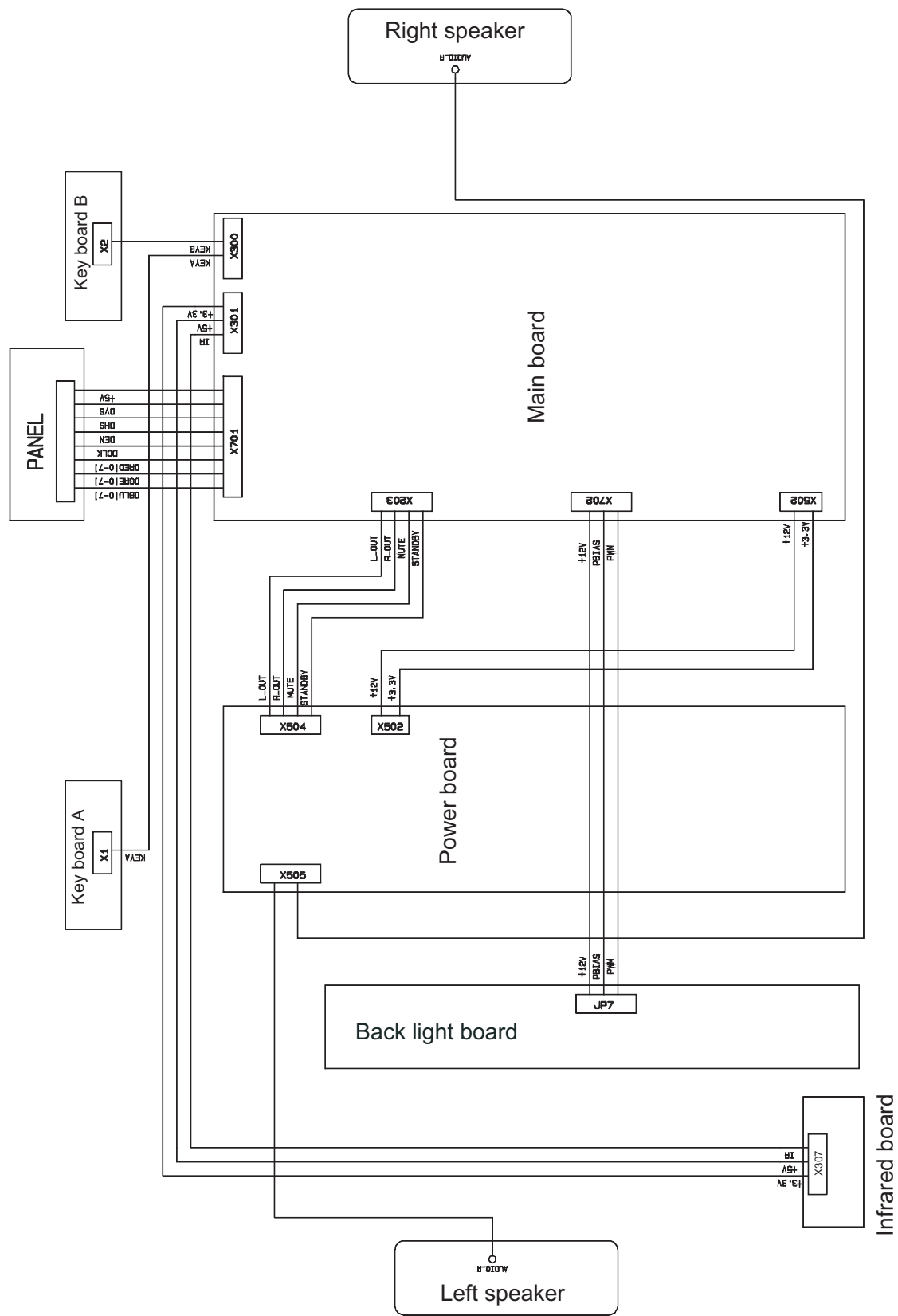
IDENTIFICATION CRITERIA FOR THE BRIGHT SPOT AND DARK SPOT OF THE LCD SCREEN

Category	criteria	Q'ty allowed					Distance between two spots						
		15"	20"	22"	30"	40"	15"	20"	22"	30"	40"		
Bright spot	One single spot	≤5	≤2	≤5	≤2	≤3	≥15mm	≥15mm					
	2 neighboring spots	≤2	≤1	≤2	≤1	≤1							
	Total No.	≤5	≤2	≤5	≤2	≤3							
Dark spots	One single spot	≤6	≤7	≤5	≤4	≤10		≥10mm	≥5mm				
	Two neighboring spots	≤2	≤2	≤2	≤1	≤5							
	Total No.	≤6	≤7	≤5	≤4	≤10							
Total defected point		≤8	≤7	≤5	≤4	/							

Notes:

1. Definition of defected point (bright spot, dark spot): It is identified as a defected point if its area exceeds 1/2 of a single picture element (R,G,B).
2. Definition of bright spot: It is identified as a bright spot if it is bright in the state of dark field and its bright size remains unchanged
3. Definition of dark spot: It is identified as a dark spot if it is dark in the state of white field and its dark size remains unchanged
4. Definition of two neighboring points: Defects of a group of picture elements(RB,RG,GB).

WIRING DIAGRAM

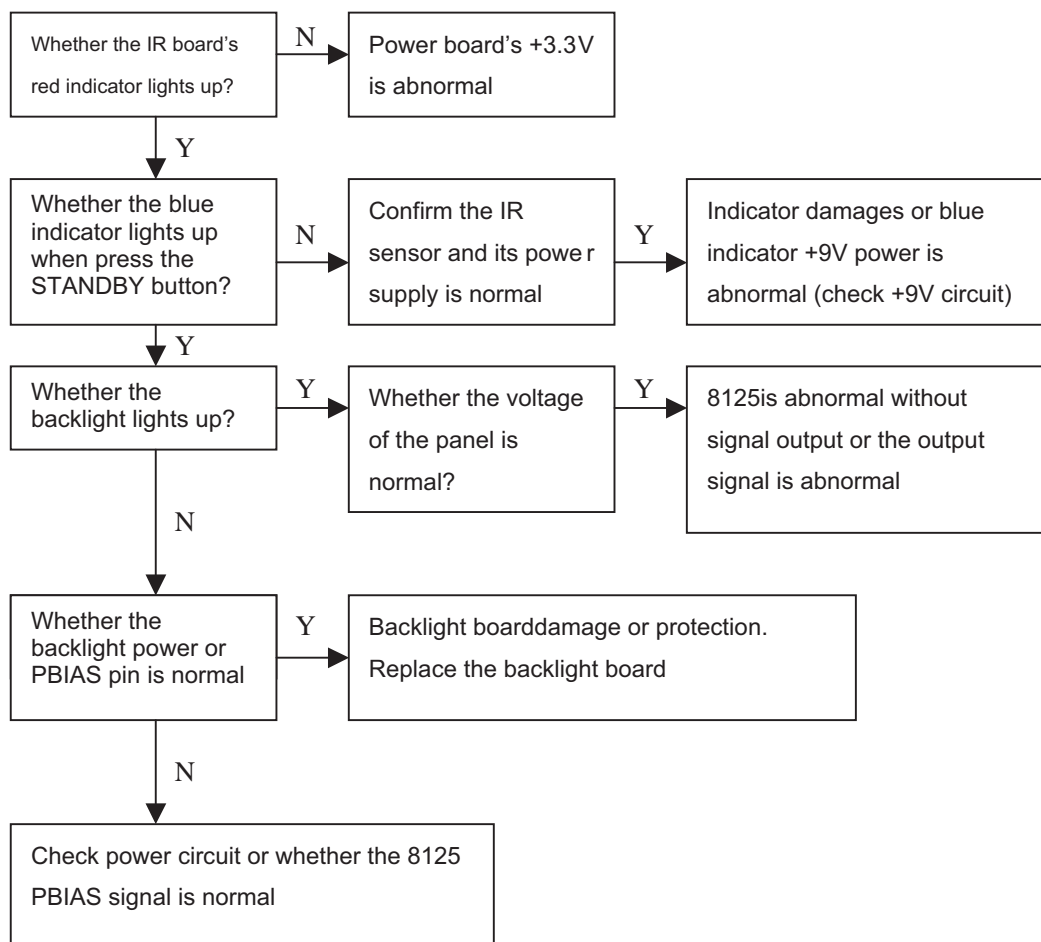


This series models adopt built-in power. The power to the main board may be different when the unit adopts different panels or whether the audio amplifier is located on the main board or not. The following is the detailed power in different cases.

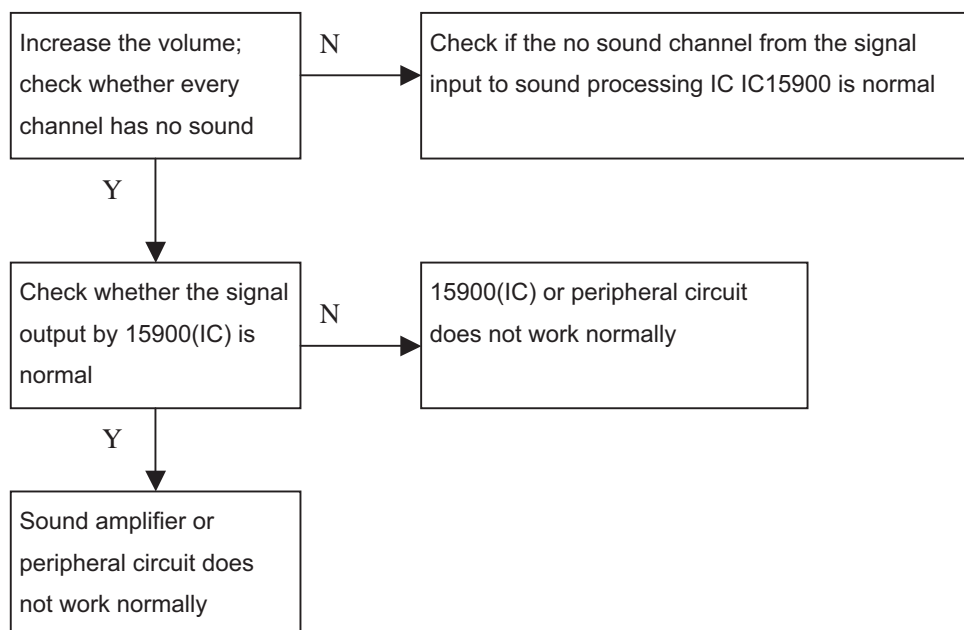
Model	Audio amplifier	Power socket number on the mainboard	Definition of the pins (as follows, PBIAS refers to backlight ENABLE, PWM refers to backlight brightness control signal.)
LC-20XR1	AN5277, locates on power board, Vcc=18V	X702 8 pin	1, 2: +12V 3, 4: GND 5: +3.4V 6: GND; 7: PBIAS 8: PWM

1. No raster, no picture and no sound

When the main power is turned on, the unit's indicator lights up in red (red indicator is controlled by +3.3VSTANDBY), use the remote control or the unit's STANDBY to lights up the blue indicator.



2. With picture and without sound when turning on:



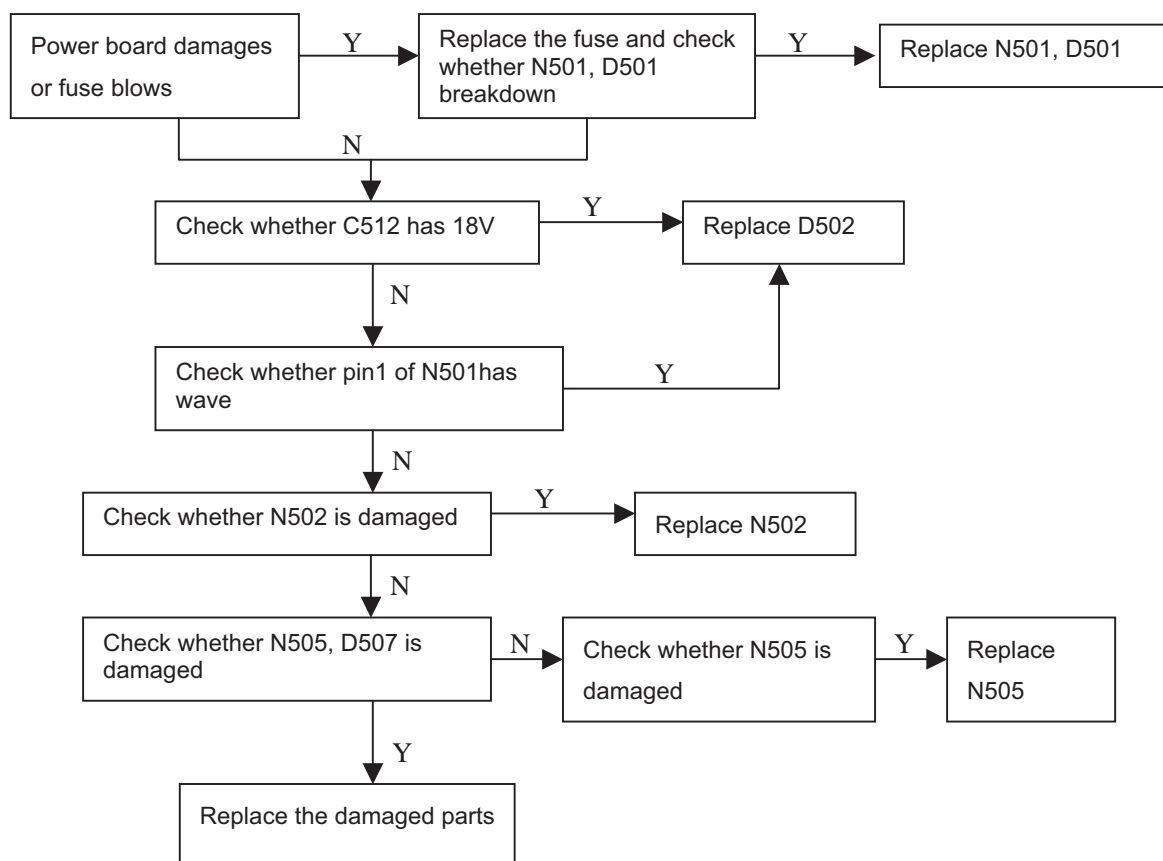
3. When receiving TV signal, there is no picture or dark snow:

Confirm the +5V, +32V power supply of TUNER, confirm +5V, +9V power supply of IF amplifier is normal. If they are normal, check whether peripheral circuit of the TUNER or IF amplifier is normal. If they are all no problem, then 8125 or its input signal is abnormal.

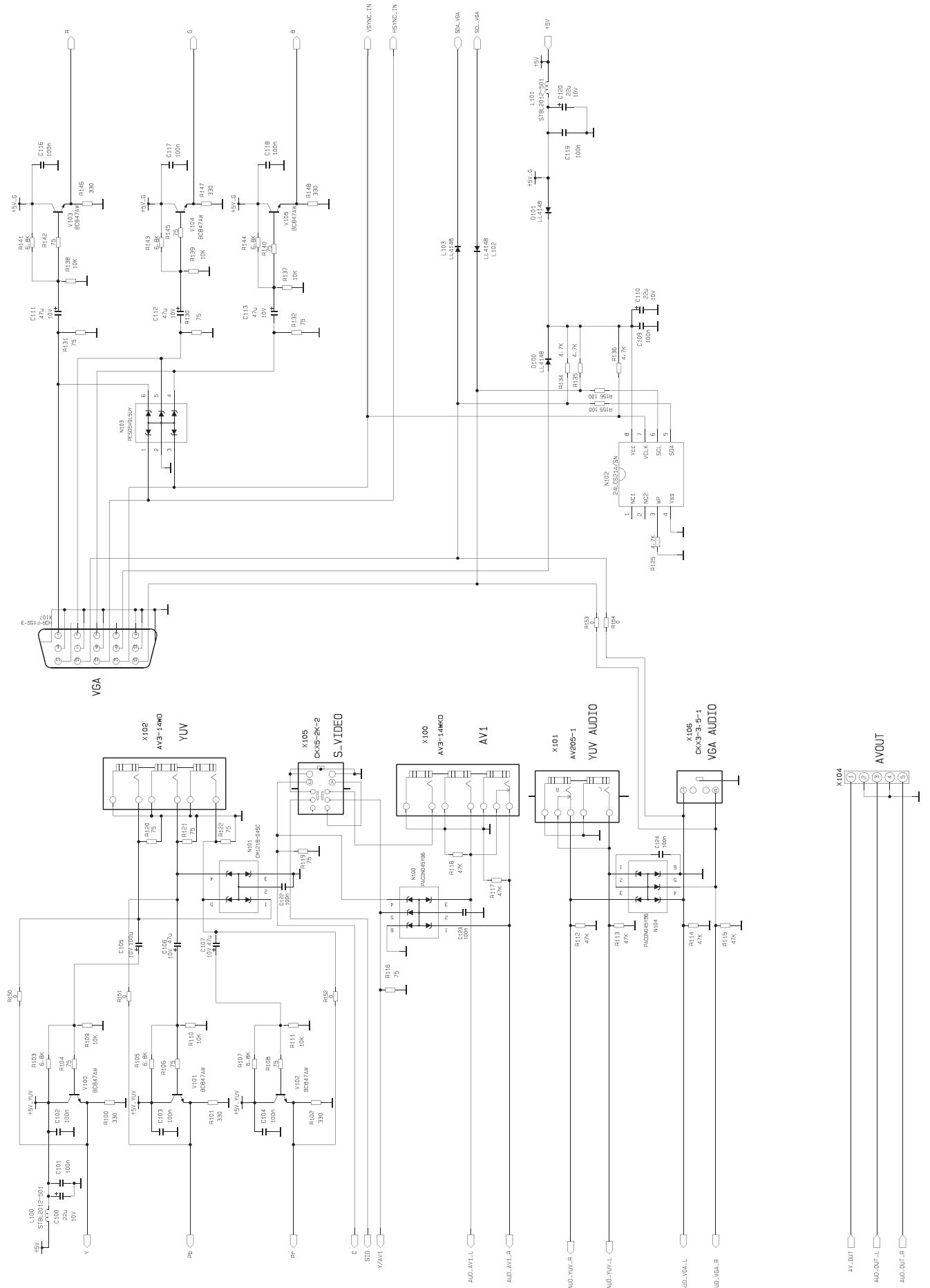
4. In TV channel, the picture or sound is abnormal; the frequency of the menu is different from the actual frequency.

Connect the signal cable; manually adjust the frequency to conform to the actual frequency. Enter into service menu; check AFT value should be about 1.6V. If the difference is serious (the difference is larger than 0.4V), open the cabinet and adjust the transformer until the value of AFT is 1.6V.

5. Check flow of the power board (20"):

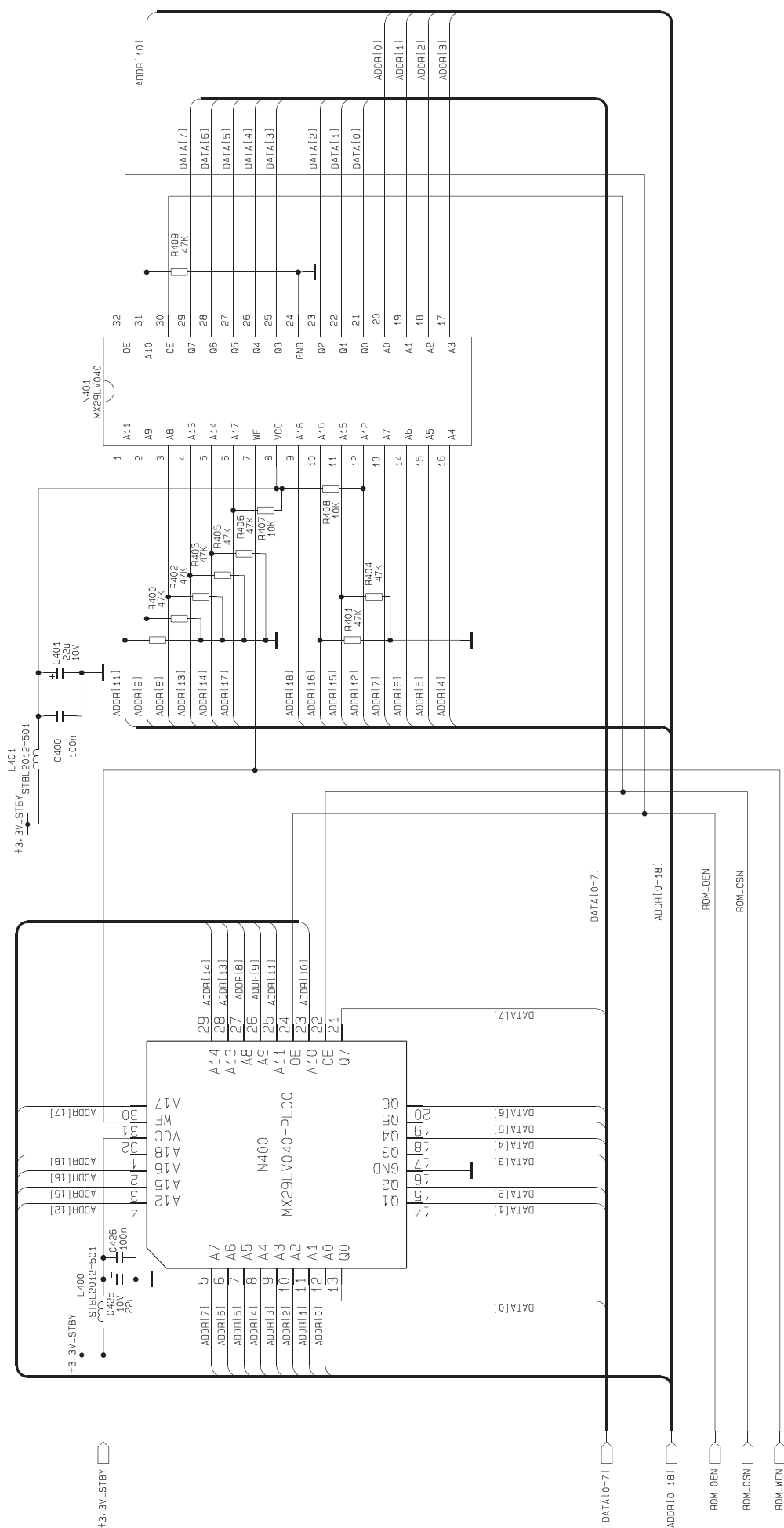


SCHEMATIC DIAGRAM-1 (INTERFACE)

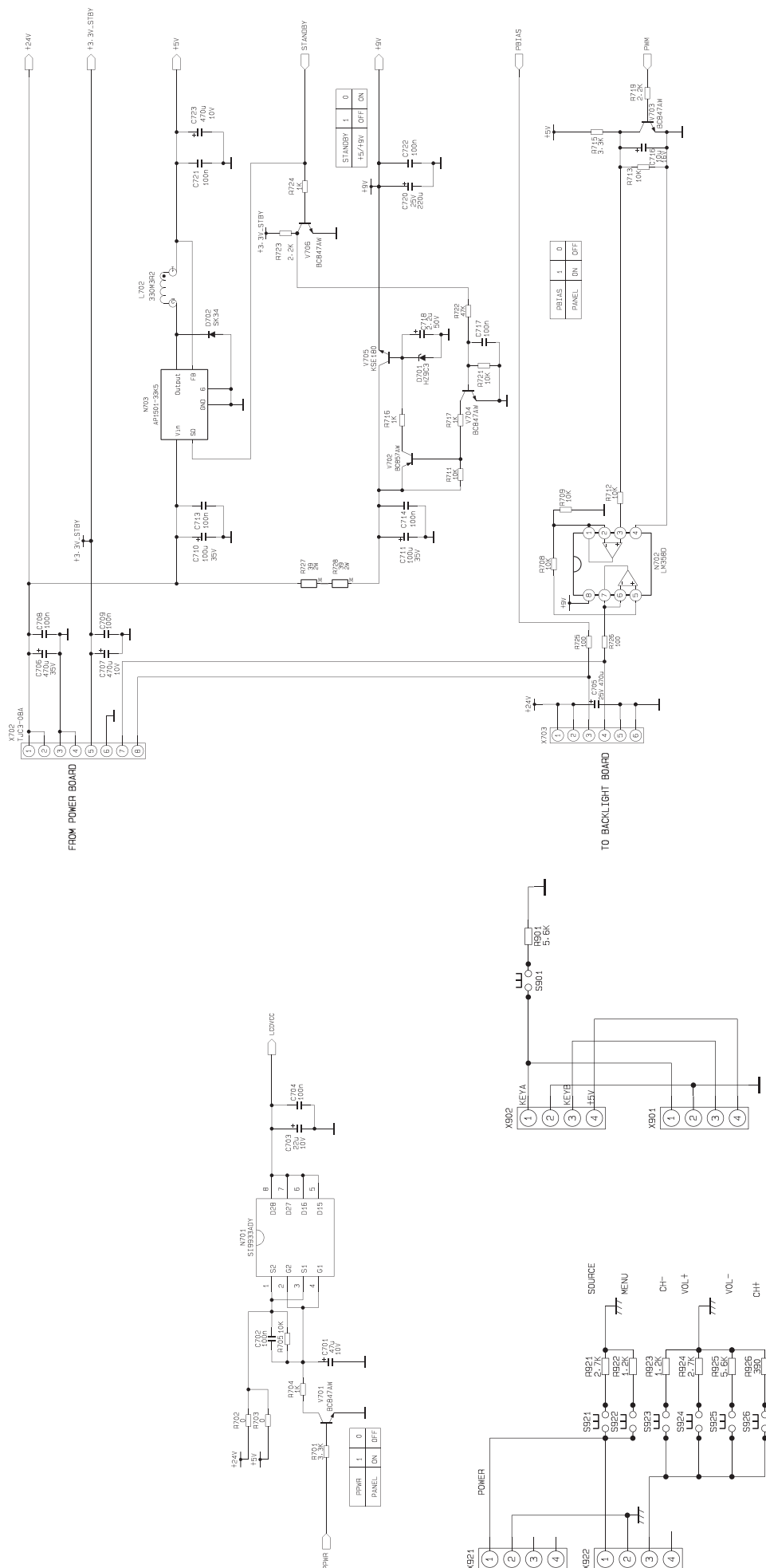




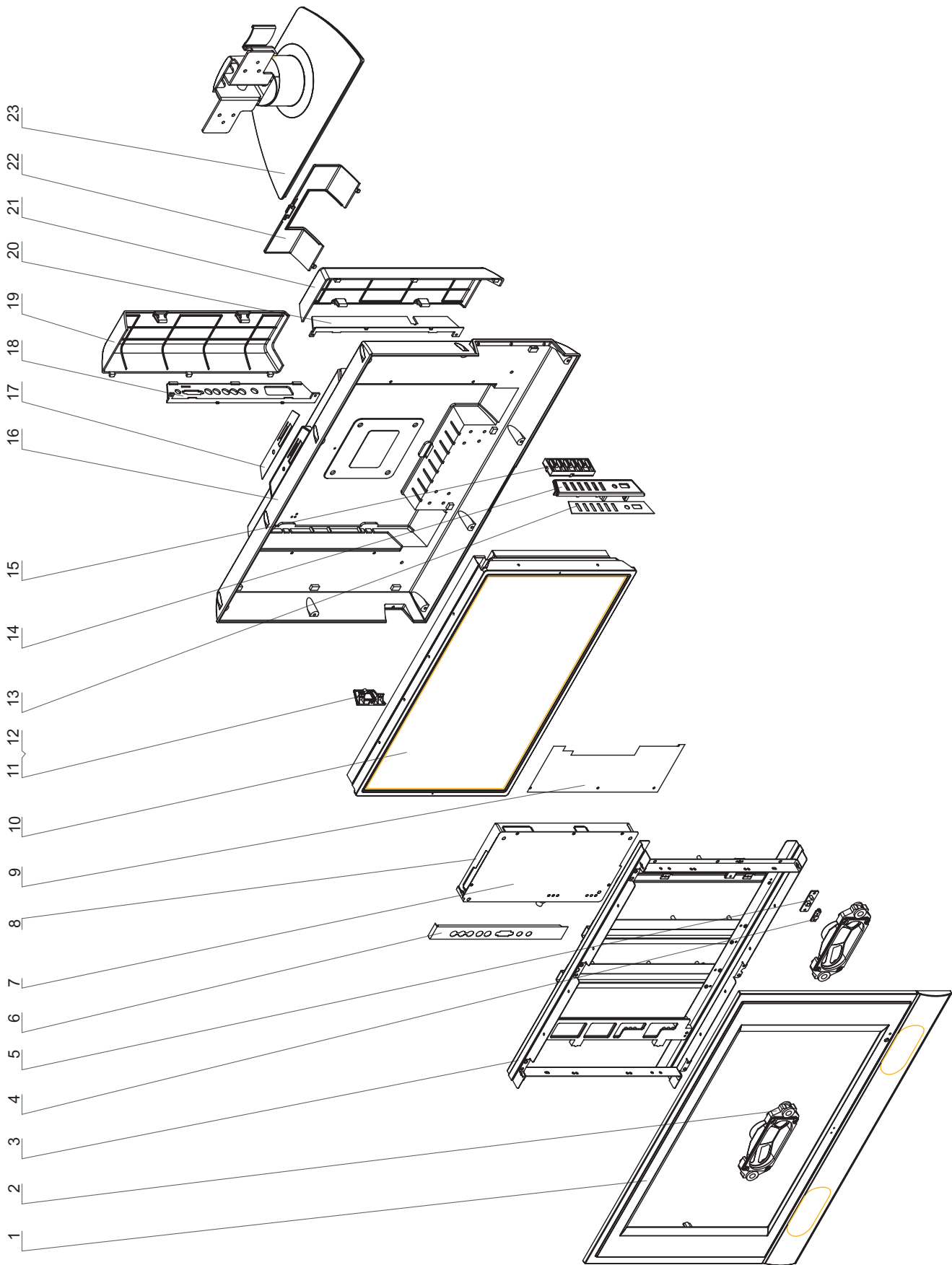




SCHEMATIC DIAGRAM-5 (OUTPUT&POWER / KEY BOARD)



EXPLODED VIEW



PARTS LIST

REF.No.	PARTS No.	DESCRIPTION	Q'TY	REMARK
1	XIP21W01C0	Front cabinet	1	
2	XI6152053900	Speaker assy	1	
3	XI6151053400	LCD panel frame	1	
4	XI70060215100	Light conducting column	1	
5	XIYL20Y1521F	RC-Y21-0F Remote control	1	
6	XI8591140100	Shielding cover(1)	1	
7	XI667LPY1901	Main board assy	1	
8	XI8591139000	Shielding cover(1)	1	
9	XI667L20Y1920	Power board assy	1	
10	XI3352000J00	Panel	1	
11	XI3603004200	Power switch	1	
12	XI30208120	Switch bracket	1	
13	XI6C9273C2	Key board baffle	1	
14	XI87030209120	Side AV bracket	1	
15	XI667L20Y2105	Key board assy	1	
16	XIP19WHH121	Back cabinet	1	
17	XI102193C0	Decorative piece	1	
18	XI60922120B	AV baffle(right)	1	
19	XI60924120	Back cabinet cover(right)	1	
20	XI60921120	AV baffle(left)	1	
21	XI60923120	Back cabinet cover(left)	1	
22	XI10960120	Rotor cover	1	
23	XI6151058801	Holder assy	1	

* Only the parts in above list are used for repairing.

* Other parts except the above parts can't be supplied.



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